



BEST PIPE @ HONEST PRICE





About us

The year 1999 marked the beginning of our existence as a Company to foray into the world of manufacturing of PVC Pipes and Fittings, HDPE Pipes, fabricated fittings, solvent cement, and extruded and moulded products. Our range of products speaks volumes about our manufacturing capability, state-of-the-art infrastructural facilities, dedicated and motivated workforce. To add it to all, our strong distribution network has made its formidable presence felt across the nation, which has kept on growing only due to quality. We have always come up with brilliant customized high quality piping solutions for our esteemed clients and customers.

Our high-tech industrial unit only makes the optimum use of state-of-the-art technology, excellent R&D facilities, and best quality of raw-materials used for production and all these have resulted in maintaining the finest consistency in the quality of end products. As an ISO 9001:2015 Certified Company, our products have forever adhered to the strict norms of international standards, such as American Standards (ASTM), and more appropriate IS standards. For this, Lingaraj Pipes has always stayed the favorite choice of leading Government Organizations, top builders & Corporations, agriculture and irrigation sector, and large infrastructural projects. Over the years, we have emerged as the one-stop destination for piping solutions.

A Brief History of our 20 years of Industrial Experience

We had begun production with a two machines that only produced PVC pipes. In the forthcoming years, we successfully set up more sophisticated machines to produce HDPE pipes, garden pipes, and other fittings and accessories. Although our number of employees was small, at present we have more than 25 executives and managers as the number strength of employees in the factory is more than 100. With a humble beginning like this, the Company has surged past many difficulties to become a market leader in plastic products. Making quality solely our benchmark, we have established an outstanding network across the state. Over the years, the number of dealers has grown to 150 and more and more people have begun showing their interests in our range of products.. In the meanwhile, the turnover of the Company has become 50 crores as we are making our best efforts to reach 100 crore in the current financial year.



Our Mentors- the true inspiration behind our success



Shri Rohit Saraf, Chairman of Lingaraj Pipes, is the real inspiration for one and all in the Company. With his decades of experience and dedication, he has built up the business empire from the scratch. Over the years, he has continued to work with outstanding zeal and will-power and this has helped the clientele to grow thick and fast. He has expanded his business empire into various sectors like infrastructure building, mining, power, and manufacturing industries.

Shri Shivam Saraf-Director- is a prominent expert in plastic industry and he has continued to play the role of a guiding force behind the Lingaraj Family and with several years of experience under his belt, he has continued to contribute for the growth of the Company.

Quality Policy & It's Implementation

We are committed to manufacture & supply products as per customer's requirement in time through continual improvement in quality management system and dedicated workforce. Our manufacturing unit has its own in-house Lab equipped with latest equipment and manned by highly professional & technical staff. We have set up a modern and fully equipped tool room for regular preventive maintenance of machines and post production requirements. The company has a strict quality plan and stringent quality assurance system right from the raw material stage to finished product stage.

We continually Strive to Achieve Our Motto : "BEST PRICE @ HONEST PRICE"



Why Lingaraj Pipes?

Cent-percent guarantee on quality- Over the years of consistent perseverance, we have set a yardstick of quality literally for everything. With world-class R&D (research and development) in-house facilities, our managers have continued to add values to the standards of quality. This has resulted in enhanced positive market response and almost zero customers' complaints.

Ease of handling & hassle-free installation- The improved mechanisms in fittings has brought tremendous ease in handling and making hassle-free installation of our products. Unlike botheration of the plumbers and mechanics in installing the earlier PVC pipes and fittings, our products are much easier to handle during the installation process.

Higher flow rate & lower frictional loss- As the Company has heavily invested in time and money in Research and Development (R&D), our pipes and fittings have higher flow rate and even the frictional loss during operations is much lower.

Corrosion free and maintenance free- When the piping products have the higher corrosion rate, those would certainly incur more corrosion. Due to superiority in technology, our products are corrosion free and it certainly makes them maintenance free.

Resistant to soil movement- Movement of soil is the main factor that causes damages to pipes and fittings. But our products have got enough resistance to prevent damage. Years of products' research and development in our pipes and fittings have got us excellence to prevent all the damages arising out of soil movement.

Fire and chemical resistant- The range of products from the Company is also fire and chemical resistant. The products remain safe whenever there is accidental fire and side effects of chemicals.

High tensile and impact strength- Our range of products is highly tensile and the products have the highest strength to withstand highest impact during use and overuse.

100% Safe for drinking water supply- As a Company, we have adhered to highest safety norms and for this reason, the PVC pipes remain free from germs and related contamination without allowing the water to get infected.

Salient Features of Our Plumbing System



Corrosion Resistant



Lower Bacterial Growth



Easy Cold Welding Process



Easy Installation



Cost Effective



Fire Safe



Safe for Drinking Water

Our Product Range



Agriculture Grey PVC Pressure Pipes (IS – 4985 : 2000)

Lingaraj pipes provide the largest range of PVC pressure pipes manufactured as per the strict adherence to standards of quality set by IS 4985:2000 with different sizes and various pressure classes. Such pipes are available in two categories, such as plain and solvent cement joint types.

Lingaraj piping system is available from 40 to 315 mm diameter sizes at different rating from 2.5 to 10kgf/cm².

These pipes are extensively used for variety of applications like

- ▶ Agriculture
- ▶ Irrigation
- ▶ Potable water supply
- ▶ Industrial process lines
- ▶ Infrastructure projects
- ▶ Fire fighting mains etc.

Our Product Range



uPVC Plumbing Pipes & Fittings as per ASTM D : 1785

Lingaraj Pipes offer one of the largest ranges of pipes for plumbing and sanitary applications to cater to piping needs of construction and housing sectors and infrastructure projects. The Company has strictly adhered to the strict quality standards set by American Quality Standards (ASTM D: 1785).

The pipes have the following qualities;

- ▶ Lingaraj piping system is available from ½" to 12" diameter sizes at different rating from Sch 40 to Sch 120.
- ▶ The pipes are plain at both the ends and those can get joined with PVC fittings available in white color.
- ▶ These pipes are also available with threaded ends with threads as per IS 554.

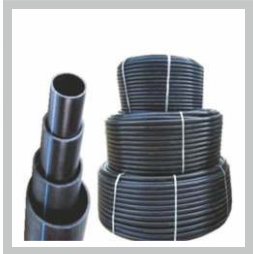


Pipes for Borewell & Tubewell Application as per IS 12818 & ASTM D : 1785

Lingaraj Pipes offer a broad range of pipes for Borewell applications to cater to every need for construction of Borewell and Tubewell. Even in this, the manufacturing takes place as per the relevant standards.

The range of pipes includes;

- ▶ Lingaraj piping system is available from 1½" to 12" diameter sizes at different rating from Sch 40 to Sch 120 / CS & CM.
- ▶ Casing pipes as per IS 12818.
- ▶ Casing pipes as per ASTM D: 1785.
- ▶ Ribbed screen casing pipes for tube-wells.
- ▶ SDR casing pipes series for shallow depth applications as per company standard.
- ▶ Plain pipes as well as screen (slotted) are available in every category of casing pipes.
- ▶ Slotted pipes could also get used for rainwater harvesting.



HDPE Pipes as per IS 4984 : 2016

- ▶ Lingaraj piping system is available from 20 to 450 mm diameter sizes at different rating from 2 to 10kgf/cm².
- ▶ It is manufactured from virgin grade raw material (PE80/PE63 & PE 100).
- ▶ Manufactured as per the IS-4984:2016, standards PE-63, PE-80, and PE-100 grades, the pipes are most popular in the market.
- ▶ The pipes measure up to 6 meters in straight lengths and up to 500 meters in coils depending upon sizes.



SWR Pipes & Fittings for Waste & Drainage application (IS – 13592 : 1992)

Lingaraj Pipes also give a broad range of uPVC SWR pipes manufactured as per the strict quality standards laid down by IS 13592:1992. The pipes are available in different sizes from 40 mm to 160 mm in types, such as A & B.

Type A: This is for use in ventilation pipe work & rain water applications.

Type B: It is for use in soil and waste discharge systems.

The following are the main applications of the above mentioned pipes;

- ▶ Soil & Waste Discharge
- ▶ Ventilation
- ▶ Rain Water Discharge

Our Product Range

PVC Flexible Garden Pipes



Take good care of your plants with the help of this Assorted Colors flexible garden pipe which is specially designed for people who love to water their plants. Crafted with high in quality PVC material, this hose pipe comes with the great feature of remaining soft in any weather conditions. Plus, it is best suited for different purposes like gardening, water dispensing, convey water to the sprinkler, etc.

Sizes available : 0.5inch, 0.75inch, 1inch, 1.25inch

Length : 30meter (100 feet approx)

Solvent Cement as per ASTM D 2564 / IS 14182



- ▶ PVC solvent Cement is ideal material for all classes and schedules.
- ▶ It is recommended for all grades and types of PVC Pipes and fittings.
- ▶ It meets ASTMD 2564 & IS 14182.

Dimensions of Grey PVC Pressure Pipe according to IS : 4985:2000

Size (mm)	M.O.D (mm)		O.D. at any point (mm)		Wall Thickness (mm)									
					Class-I		Class-II		Class-III		Class-IV		Class-V	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
40	40.0	40.3	39.5	40.5	--	--	--	--	1.4	1.8	1.8	2.2	2.2	2.7
50	50.0	50.3	49.4	50.6	--	--	--	--	1.7	2.1	2.3	2.8	2.8	3.3
63	63.0	63.3	62.2	63.8	--	--	1.5	1.9	2.2	2.7	2.8	3.3	3.5	4.1
75	75.0	75.3	74.1	75.9	--	--	1.8	2.2	2.6	3.1	3.4	4.0	4.2	4.9
90	90.0	90.3	88.9	91.1	1.3	1.7	2.1	2.6	3.1	3.7	4.0	4.6	5.0	5.7
110	110.0	110.4	108.6	111.4	1.6	2.0	2.5	3.0	3.7	4.3	4.9	5.6	6.1	7.1
125	125.0	125.4	123.5	126.5	1.8	2.2	2.9	3.4	4.3	5.0	5.6	6.4	6.9	8.0
140	140.0	140.5	138.3	141.7	2.0	2.4	3.2	3.8	4.8	5.5	6.3	7.3	7.7	8.9
160	160.0	160.5	158.0	162.0	2.3	2.8	3.7	4.3	5.4	6.2	7.2	8.3	8.8	10.2
180	180.0	180.6	177.8	182.2	2.6	3.4	4.2	4.9	6.1	7.0	8.0	9.2	9.9	11.4
200	200.0	200.6	197.6	202.4	2.9	3.4	4.6	5.3	6.8	7.7	8.9	10.3	11.0	12.7
225	225.0	225.7	222.3	227.7	3.3	3.9	5.2	6.0	7.6	8.8	10.0	11.5	12.4	14.3
250	250.0	250.8	247.0	253.0	3.6	4.2	5.7	6.5	8.5	9.6	11.2	12.9	13.8	15.9
280	280.0	280.9	276.6	283.4	4.1	4.8	6.4	7.4	9.5	11.0	12.5	14.4	15.4	17.8
315	315.0	316.0	311.2	318.8	4.6	5.3	7.2	8.2	10.7	12.0	14.0	16.1	17.3	19.9

Dimensions of uPVC Plumbing Pipes according to ASTM D 1785/04

Size inch	Out Diameter (mm)		OD at Any Point (mm)		Thickness (mm)						Thread Length (mm)		
					Sch 40		Sch 80		Sch 120				
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Male	Female	'O' Ring
½"	21.24	21.44	21.14	21.54	2.77	3.28	3.37	4.24	4.32	4.83	13.2-15.0	--	--
¾"	26.57	26.77	26.42	26.92	2.92	3.36	3.91	4.42	4.32	4.83	14.5-16.3	--	--
1"	33.27	33.53	33.15	33.56	3.38	3.89	4.55	5.08	5.08	5.69	16.8-19.1	--	--
1 ¼"	42.03	42.29	41.86	42.46	3.56	4.07	4.85	5.43	5.46	6.12	17.7-20.0	--	--
1½"	48.11	48.41	47.96	48.56	3.68	4.19	5.08	5.69	5.72	6.40	21.0-25.0	25.0-29.0	3.0-3.5
2"	60.17	60.47	60.02	60.62	3.91	4.42	5.54	6.20	6.35	7.11	26.0-30.0	30.0-34.0	3.5-4.0
3"	88.70	89.10	88.52	89.28	5.49	6.15	7.62	8.53	8.89	9.96	36.0-40.0	40.0-44.0	4.5-5.0
4"	114.07	114.53	113.92	114.68	6.02	6.73	8.56	9.58	11.10	12.42	41.0-45.0	45.0-49.0	4.5-5.0
5"	141.05	141.55	140.54	142.06	6.55	7.34	9.52	10.66	12.70	14.22	56.0-60.0	60.0-64.0	5.0-5.5
6"	168.00	168.56	167.39	169.17	7.11	7.97	10.97	12.29	14.27	15.97	56.0-60.0	60.0-64.0	6.5-7.0
8"	218.70	219.46	217.18	220.98	8.18	9.17	12.70	14.22	18.24	20.42	66.0-70.0	70.0-74.0	7.5-8.0

Dimensions of PVC Pipes for Borewell & Tubewell application according to IS : 12818:2010

Size (Inch)	M.O.D (mm)		O.D at any Point (mm)		Wall Thickness (mm)		Male Thread		Female Thread	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
40 (1½") CM	48.0	48.2	47.9	48.3	3.5	4.0	21	25	25	29
50 (2") CM	60.0	60.2	59.9	60.3	4.0	4.6	26	30	30	34
80 (3") CM	88.0	88.3	87.9	88.4	4.0	4.6	36	40	40	44
100 (4") CM	113.0	113.3	112.9	113.4	5.0	5.7	41	45	45	49
125 (5") CM	140.0	140.4	139.9	140.5	6.5	7.3	56	60	60	64
150 (6") CM	165.0	165.4	164.6	165.6	7.5	8.5	56	60	60	64
175 (7") CM	200.0	200.5	199.6	200.6	8.8	9.8	56	60	60	64
200 (8") CM	225.0	225.5	224.5	225.8	10.0	11.2	66	70	70	74

Dimensions of PVC Pipes for Borewell & Tubewell application according to IS : 12818:2010

Size (Inch)	M.O.D (mm)		O.D at any Point (mm)		Wall Thickness (mm)		Male Thread		Female Thread	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
150 (6") CS	165.0	165.4	164.6	165.6	5.7	6.5	56	60	60	64
175 (7") CS	200.0	200.5	199.6	200.6	7.0	7.8	56	60	60	64
200 (8") CS	225.0	225.5	224.5	225.8	7.6	8.8	66	70	70	74

Dimensions of HDPE Pipes as per IS-4984:2016 (PE 63) (in mm)

Size	MOD		PN2		PN 2.5		PN 3.2		PN 4		PN 5		PN 6		PN 8	
			SDR 41		SDR 33		SDR 26		SDR 21		SDR 17		SDR 13.6		SDR 11	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
16	16.00	16.30	-	-	-	-	-	-	-	-	-	-	-	-	-	-
20	20.00	20.30	-	-	-	-	-	-	-	-	-	-	-	-	1.9	2.2
25	25.00	25.30	-	-	-	-	-	-	-	-	-	-	1.9	2.2	2.3	2.6
32	32.00	32.30	-	-	-	-	-	-	-	-	1.9	2.2	2.4	2.7	2.9	3.3
40	40.00	40.40	-	-	-	-	-	-	1.9	2.2	2.4	2.7	3.0	3.4	3.7	4.2
50	50.00	50.40	-	-	-	-	2.0	2.3	2.4	2.7	3.0	3.4	3.7	4.2	4.6	5.2
63	63.00	63.40	-	-	-	-	2.5	2.9	3.0	3.4	3.7	4.2	4.7	5.3	5.8	6.5
75	75.00	75.50	1.9	2.2	2.3	2.6	2.9	3.3	3.6	4.1	4.5	5.1	5.6	6.3	6.9	7.7
90	90.00	90.60	2.2	2.5	2.8	3.2	3.5	4.0	4.3	4.8	5.3	5.9	6.7	7.5	8.2	9.1
110	110.00	110.70	2.7	3.1	3.4	3.8	4.3	4.8	5.9	6.6	6.5	7.3	8.1	9.0	10.1	11.1
125	125.00	125.80	3.1	3.5	3.8	4.3	4.8	5.4	6.0	6.7	7.4	8.2	9.2	10.2	11.4	12.7
140	140.00	140.90	3.5	4.0	4.3	4.8	5.4	6.0	6.7	7.5	8.3	9.2	10.3	11.4	12.8	14.2
160	160.00	161.00	3.9	4.4	4.9	5.5	6.2	6.9	7.7	8.6	9.5	10.6	11.8	13.1	14.6	16.2
180	180.00	181.00	4.4	4.9	5.5	6.2	7.0	7.8	8.6	9.6	10.6	11.8	13.3	14.7	16.4	18.1
200	200.00	201.20	4.9	5.5	6.1	6.8	7.7	8.6	9.6	10.7	11.8	13.1	14.7	16.3	18.2	20.1
225	225.00	226.40	5.5	6.2	6.9	7.7	8.7	9.7	10.8	12.0	13.3	14.7	16.6	18.4	20.5	22.7
250	250.00	251.50	6.1	6.8	7.6	8.5	9.7	10.8	12.0	13.3	14.7	16.3	18.4	20.3	22.8	25.2
280	280.00	281.70	6.9	7.7	8.5	9.5	10.8	12.0	13.4	14.8	16.5	18.3	20.6	22.8	25.5	28.2
315	315.00	316.90	7.7	8.6	9.6	10.7	12.2	13.5	15.0	16.6	18.6	20.6	23.2	25.6	28.7	31.7
355	355.00	357.20	8.7	9.7	10.8	12.0	13.7	15.2	16.9	18.7	20.9	23.1	26.1	28.8	32.3	35.6
400	400.00	402.40	9.8	10.9	12.2	13.5	15.4	17.0	19.1	21.1	23.6	26.1	29.5	32.6	36.4	40.1
450	450.00	452.70	11.0	12.2	13.7	15.2	17.3	19.1	21.5	23.8	26.5	29.3	33.1	36.5	40.9	45.1

Dimensions of HDPE Pipes as per IS-4984:2016 (PE 80) (in mm)

Size	MOD		PN2.5		PN 3.2		PN 4		PN 5		PN 6		PN 8		PN 10	
			SDR 41		SDR 33		SDR 26		SDR 21		SDR 17		SDR 13.6		SDR 11	
			Wall Thick		Wall Thick		Wall Thick		Wall Thick		Wall Thick		Wall Thick		Wall Thick	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
16	16.00	16.30	-	-	-	-	-	-	-	-	-	-	-	-	-	-
20	20.00	20.30	-	-	-	-	-	-	-	-	-	-	-	-	1.9	2.2
25	25.00	25.30	-	-	-	-	-	-	-	-	-	-	1.9	2.2	2.3	2.6
32	32.00	32.30	-	-	-	-	-	-	-	-	1.9	2.2	2.4	2.7	2.9	3.3
40	40.00	40.40	-	-	-	-	-	-	1.9	2.2	2.4	2.7	3.0	3.4	3.7	4.2
50	50.00	50.40	-	-	-	-	2.0	2.3	2.4	2.7	3.0	3.4	3.7	4.2	4.6	5.2
63	63.00	63.40	-	-	-	-	2.5	2.9	3.0	3.4	3.7	4.2	4.7	5.3	5.8	6.5
75	75.00	75.50	1.9	2.2	2.3	2.6	2.9	3.3	3.6	4.1	4.5	5.1	5.6	6.3	6.9	7.7
90	90.00	90.60	2.2	2.5	2.8	3.2	3.5	4.0	4.3	4.8	5.3	5.9	6.7	7.5	8.2	9.1
110	110.00	110.70	2.7	3.1	3.4	3.8	4.3	4.8	5.9	6.6	6.5	7.3	8.1	9.0	10.1	11.1
125	125.00	125.80	3.1	3.5	3.8	4.3	4.8	5.4	6.0	6.7	7.4	8.2	9.2	10.2	11.4	12.7
140	140.00	140.90	3.5	4.0	4.3	4.8	5.4	6.0	6.7	7.5	8.3	9.2	10.3	11.4	12.8	14.2
160	160.00	161.00	3.9	4.4	4.9	5.5	6.2	6.9	7.7	8.6	9.5	10.6	11.8	13.1	14.6	16.2
180	180.00	181.00	4.4	4.9	5.5	6.2	7.0	7.8	8.6	9.6	10.6	11.8	13.3	14.7	16.4	18.1
200	200.00	201.20	4.9	5.5	6.1	6.8	7.7	8.6	9.6	10.7	11.8	13.1	14.7	16.3	18.2	20.1
225	225.00	226.40	5.5	6.2	6.9	7.7	8.7	9.7	10.8	12.0	13.3	14.7	16.6	18.4	20.5	22.7
250	250.00	251.50	6.1	6.8	7.6	8.5	9.7	10.8	12.0	13.3	14.7	16.3	18.4	20.3	22.8	25.2
280	280.00	281.70	6.9	7.7	8.5	9.5	10.8	12.0	13.4	14.8	16.5	18.3	20.6	22.8	25.5	28.2
315	315.00	316.90	7.7	8.6	9.6	10.7	12.2	13.5	15.0	16.6	18.6	20.6	23.2	25.6	28.7	31.7
355	355.00	357.20	8.7	9.7	10.8	12.0	13.7	15.2	16.9	18.7	20.9	23.1	26.1	28.8	32.3	35.6
400	400.00	402.40	9.8	10.9	12.2	13.5	15.4	17.0	19.1	21.1	23.6	26.1	29.5	32.6	36.4	40.1
450	450.00	452.70	11.0	12.2	13.7	15.2	17.3	19.1	21.5	23.8	26.5	29.3	33.1	36.5	40.9	45.1

Dimensions of HDPE Pipes as per IS-4984:2016 (PE 100) (in mm)

Size	MOD		PN3		PN 4		PN 5		PN 6		PN 8		PN 10	
			SDR 41		SDR 33		SDR 26		SDR 21		SDR 17		SDR 13.6	
			Wall Thick		Wall Thick		Wall Thick		Wall Thick		Wall Thick		Wall Thick	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.
16	16.00	16.30	-	-	-	-	-	-	-	-	-	-	-	-
20	20.00	20.30	-	-	-	-	-	-	-	-	-	-	-	-
25	25.00	25.30	-	-	-	-	-	-	-	-	-	-	1.9	2.2
32	32.00	32.30	-	-	-	-	-	-	-	-	1.9	2.2	2.4	2.7
40	40.00	40.40	-	-	-	-	-	-	1.9	2.2	2.4	2.7	3.0	3.4
50	50.00	50.40	-	-	-	-	2.0	2.3	2.4	2.7	3.0	3.4	3.7	4.2
63	63.00	63.40	-	-	-	-	2.5	2.9	3.0	3.4	3.7	4.2	4.7	5.3
75	75.00	75.50	1.9	2.2	2.3	2.6	2.9	3.3	3.6	4.1	4.5	5.1	5.6	6.3
90	90.00	90.60	2.2	2.5	2.8	3.2	3.5	4.0	4.3	4.8	5.3	5.9	6.7	7.5
110	110.00	110.70	2.7	3.1	3.4	3.8	4.3	4.8	5.9	6.6	6.5	7.3	8.1	9.0
125	125.00	125.80	3.1	3.5	3.8	4.3	4.8	5.4	6.0	6.7	7.4	8.2	9.2	10.2
140	140.00	140.90	3.5	4.0	4.3	4.8	5.4	6.0	6.7	7.5	8.3	9.2	10.3	11.4
160	160.00	161.00	3.9	4.4	4.9	5.5	6.2	6.9	7.7	8.6	9.5	10.6	11.8	13.1
180	180.00	181.00	4.4	4.9	5.5	6.2	7.0	7.8	8.6	9.6	10.6	11.8	13.3	14.7
200	200.00	201.20	4.9	5.5	6.1	6.8	7.7	8.6	9.6	10.7	11.8	13.1	14.7	16.3
225	225.00	226.40	5.5	6.2	6.9	7.7	8.7	9.7	10.8	12.0	13.3	14.7	16.6	18.4
250	250.00	251.50	6.1	6.8	7.6	8.5	9.7	10.8	12.0	13.3	14.7	16.3	18.4	20.3
280	280.00	281.70	6.9	7.7	8.5	9.5	10.8	12.0	13.4	14.8	16.5	18.3	20.6	22.8
315	315.00	316.90	7.7	8.6	9.6	10.7	12.2	13.5	15.0	16.6	18.6	20.6	23.2	25.6
355	355.00	357.20	8.7	9.7	10.8	12.0	13.7	15.2	16.9	18.7	20.9	23.1	26.1	28.8
400	400.00	402.40	9.8	10.9	12.2	13.5	15.4	17.0	19.1	21.1	23.6	26.1	29.5	32.6
450	450.00	452.70	11.0	12.2	13.7	15.2	17.3	19.1	21.5	23.8	26.5	29.3	33.1	36.5

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